

Work Order ID 56238

Wednesday, February 17, 2010 10:06:51 AM

Page 1

Item ID: D412-769-043

Accept

Setup Start

Revision ID:

Stop

Item Name: Aft Facing Seat Assembly, LH

Start Date: 2/18/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 3/3/2010 Req'd Qty: 1.00

Customer:




Reference:

Approvals: Process Plan: mf Date: 10-2-17 Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-769	Rev B								
100	Pick Kit	0.00							
									
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							
									
Small Fab	Memo	0.00							
Small Fab	1- assemble as per dwg D412-769-1								
120	QC5- Inspect part completeness to step on W/O	0.00							
									
QC	Memo	0.00							
Quality Control									

Ep 10/05/31 (P)

Ep 10/05/31 (P)

8 10/05/01

41

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 56238

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Accept

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Item Name: Aft Facing Seat Assembly, LH

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Required Date: 3/3/2010 Req'd Qty: 1.00

Customer:




Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Powdercoat Powder Coating	Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3 Memo 1- mask D3782-041 and D3782-043 front legs and D3787-1 foot as per dwg D412-769-041 2- install bolts in 3 place (in seat belt eye bolt holes) to ensure leg does not move when Powdercoat 3- Powder coat remainig of assembly grey as per dwg D412-769-1 □ START	0.00 0.00	M112588 START 10:30A - TEMP 320°C FIN 11:00A			1	1		
140  QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00							
150  Packaging Packaging	Pick Kit Memo	0.00 0.00							

1 BR 10-0-1

⇒ m. 10/06/02

(14)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Cust Item ID:

Required Date: 3/3/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

U 100603

W/O:		WORK ORDER CHANGES					
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Work Order ID: 56238



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 2/18/2010

Required Date: 3/3/2010

Comments: IPP rev A 08.05-12 new issue DD verified by:EC
 IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec
 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
AN3-5A		Purchased	No			110	Each	1,451.000	6.0000			
Bolt												

EP 3/10/05/31

Warehouse Loc Qty Loc Code
Location

Main Warehouse
 ST
 100188
 105057

1451
 188
 1263

AN4-15A	Purchased	No				110	Each	231.0000	2.0000			
Bolt												

6
EP 3/10/05/31

Warehouse Loc Qty Loc Code
Location

Main Warehouse
 ST
 113121
 113538
 113840

231
 6
 25
 200

AN45-13A	Purchased	No				110	Each	6.0000	1.0000			
EYE BOLT												

M 114292 (22)
EP 3/10/05/31
M 114018 (22)

Warehouse Loc Qty Loc Code
Location

Main Warehouse
 ST
 109712
 111975
 113509

6
 4
 1
 1

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 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
AN5-10A		Purchased	No			110	Each	102.0000	6.0000			
Bolt												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

102

107013

8

110363

2

112314

1

113149

1

113524

90

AN5-13A

Purchased

No



Bolt

110 7

Each

64.0000

2.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

64

104936

3

108167

8

110363

14

112492

10

113237

29

2/10/05/31
 M114227 (1X)

M114199 (5X)

2/10/05/31
 M114181 (2X)

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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
AN525-10R24		Purchased	No			110	Each	114.0000	9.0000			
Screw												

EP 10/05/31
 M114056 (9x)

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

114

109238

108

113538

6

* AN960JD10 QSI 017 NAS 1149D0363J M114292 (21x)
 Purchased No



Washer

* AN960JD416 QSI 017 NAS 1149D0463J M114576 (4x)
 Purchased No



Washer

* AN960JD516 QSI 017 NAS 1149D0563J M113706 (20x)
 Purchased No



Washer

D3766-1

Manufactured No



Front Rail, LH

110

Each

0.0000

21.0000

110

Each

0.0000

4.0000

110

Each

0.0000

20.0000

110

Each

7.0000

1.0000

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

7

54302

7

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item Name: Aft Facing Seat Assembly, LH





Start Date: 2/18/2010

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IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec
IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D3766-3		Manufactured	No			110	Each	2.0000	1.0000			
												
Rear Rail												
				<u>Warehouse</u>			<u>Loc</u>	<u>Qty</u>		<u>Loc Code</u>		
				<u>Location</u>								
				Main Warehouse								
				ST				2				
				54303				2				
						110	Each	13.0000	1.0000			
												
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				<u>Warehouse</u>			<u>Loc</u>	<u>Qty</u>		<u>Loc Code</u>		
				<u>Location</u>								
				Main Warehouse								
				ST254				13				
				54310				13				
						110	Each	4.0000	1.0000			
												
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<div> <div></div> <div></div> </div>												
				<u>Warehouse</u>			<u>Loc</u>	<u>Qty</u>		<u>Loc Code</u>		
				<u>Location</u>								
				Main Warehouse								
				ST249				4				
				54324				4				
						110	Each	4.0000	1.0000			
												
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<div> <div></div> <div></div> </div>												
				<u>Warehouse</u>			<u>Loc</u>	<u>Qty</u>		<u>Loc Code</u>		
				<u>Location</u>								
				Main Warehouse								
				ST249				4				
				54324				4				

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Wednesday, February 17, 2010 10:06:50 AM

Work Order ID: 56238



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 2/18/2010

Required Date: 3/3/2010

Comments: IPP rev A 08.05-12 new issue DD verified by:EC
 IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec
 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D3782-043		Manufactured	No			[110]	Each	3.0000	1.0000			
Front Outboard Leg Assembly, LH												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

1

54326

1

Main Warehouse

ST249

2

54326

2

D3782-045

Manufactured No

[110]

Each

4.0000

2.0000



Back Leg Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

4

54328

4

D3783-041

Manufactured No

[110]

Each

0.0000

1.0000



Lateral Brace Assembly

Handwritten signature
 2/18/05/31

Handwritten signature
 2/18/05/31
 B56570

Handwritten signature
 2/18/05/31
 B56318 (N)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 56238



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 2/18/2010

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Comments: IPP rev A 08.05-12 new issue DD verified by:EC
 IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec
 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D3783-043		Manufactured	No			110	Each	4.0000	2.0000			
Longitudinal Brace Assembly												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

54330

4

D3783-045

Manufactured No

[110]

Each

4.0000

1.0000



Angle Brace Assembly



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

54331

4

D3784-041

Manufactured No

[110]

Each

4.0000

1.0000



Seat Support Assembly, Center



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

54332

4

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Start Date: 2/18/2010

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Comments: IPP rev A 08-05-12 new issue DD verified by:EC
 IPP Rev:B 08-07-17 revB as per dwg DD verified by:cc
 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D3784-043		Manufactured	No			[110]	Each	5.0000	1.0000			
Seat Support Assembly, LH												

EP 10/05/31

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST247

5

54333

5

D3784-044

Manufactured No



Seat Support Assembly, RH

[110]

Each

2.0000

1.0000



EP 10/05/31

Warehouse Loc Qty Loc Code

Location

Main Warehouse

GA

2

54334

2

B 56322 (12)

Wednesday, February 17, 2010 10:06:50 AM

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W/O:		WORK ORDER CHANGES					
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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS21042L3		Purchased	No			110	Each	2,665.000	9.0000			
Nut												

Handwritten signature and date: 2/10/05/31

Warehouse Location

Main Warehouse

Loc	Qty
ST	2659
110844	35
111274	27
111668	52
112314	289
112385	498
113523	58
113537	700
113644	1000

Main Warehouse

ST139	6
111668	6

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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS21042L4		Purchased	No			110	Each	2,294.000	2.0000			
Nut												

Handwritten: 5/10/05/31
 M114523 (22)

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	2294	
102552	6	
104248	6	
110507	184	
111827	1104	
113422	994	
15924	0	

AN525-10R22

Purchased

No

160

Each

219.0000

13.0000



Screw

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	219	
113524	19	
113595	200	

Handwritten: 13x m.h
 10/06/02

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Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
--------------------	-------------	------	-----	---------	------	-------	---------	--------	-----------	-----	------	--------

AN960JD10L

Purchased

No

160

Each

3,457.000

13.0000



Washer



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3457

101291

16

105793

49

110985

3392

D3774-1

Manufactured

No

160

Each

1.0000

1.0000



Seat Bottom, LH/RH



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

55432

1

D3774-3

Manufactured

No

160

Each

13.0000

1.0000



Seat Back, LH/RH



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST257

13

55383

13

w/06/02

m-h *

13x

B56315

1x m-h

w/06/02

1x m-h

w/08/02

Wednesday, February 17, 2010 10:06:50 AM

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 11

Wednesday, February 17, 2010 10:06:50 AM

Work Order ID: 56238



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 2/18/2010

Required Date: 3/3/2010

Comments: IPP rev A 08.05-12 new issue DD verified by:EC
 IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec
 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
--------------------	-------------	------	-----	---------	------	-------	---------	--------	-----------	-----	------	--------



Guard

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

1

46048

1

Main Warehouse

ST249

17

54313 ✓

17

D3792-1

Manufactured No

160

Each

77.0000

3.0000



Seat Belt Eye Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

77

40880

1

42020

50

55921 ✓

26

Main Warehouse

ST249A

26

10/06/02

2x m-h

3x m-h 10/06/02

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Page 11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, February 17, 2010 10:06:50 AM

Work Order ID: 56238



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 2/18/2010

Required Date: 3/3/2010

Comments: IPP rev A 08-05-12 new issue DD verified by:EC
 IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec
 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS21042L3		Purchased	No			160	Each	2,665.000	19.0000			



Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2659	
110844	35	
111274	27	
111668	52	
112314	289	
112385	498	
113523	58	
113537	700	
113644 ✓	1000	
Main Warehouse		
ST139	6	
111668	6	

14x m-d
 10/06/02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 13

Wednesday, February 17, 2010 10:06:50 AM

Work Order ID: 56238



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 2/18/2010

Required Date: 3/3/2010

Comments: IPP rev A 08.05-12 new issue DD verified by:EC
 IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec
 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS21042L5		Purchased	No			110	Each	447.0000	12.0000			
Nut												

Handwritten signature and date: 2/10/05/31

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	446	
110382	10	
111636	1	
112314	16	
113523 ✓	219	
113537	200	
Main Warehouse		
ST139	1	
112314	1	

*Handwritten notes: 12 **

Wednesday, February 17, 2010 10:06:50 AM

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Page 13

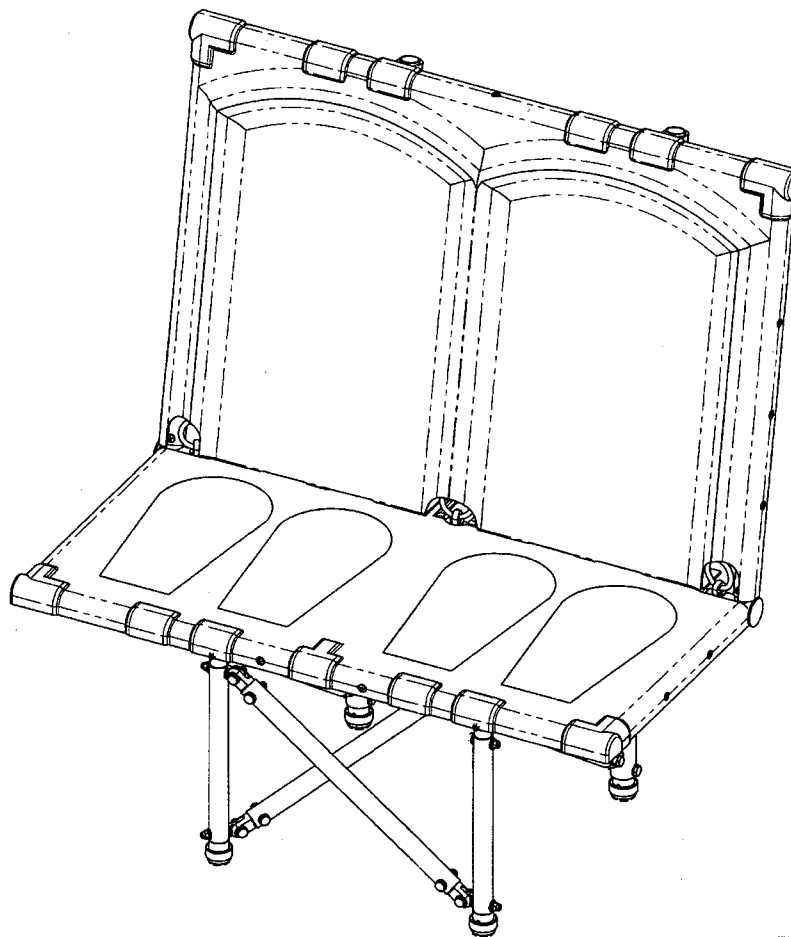
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D412-769-043 AFT FACING SEAT ASSY, LH

RELEASED
58.07.09

B	NEW HARDWARE	HS	08.06.25
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	PA	DRAWING NO.	REV. B
MFG. APPR.	PA	D412-769-1	SHEET 1 OF 7
APPROVED	PA	TITLE	SCALE
DE APPR.	PA	AFT FACING SEAT ASSY, LH	NTS
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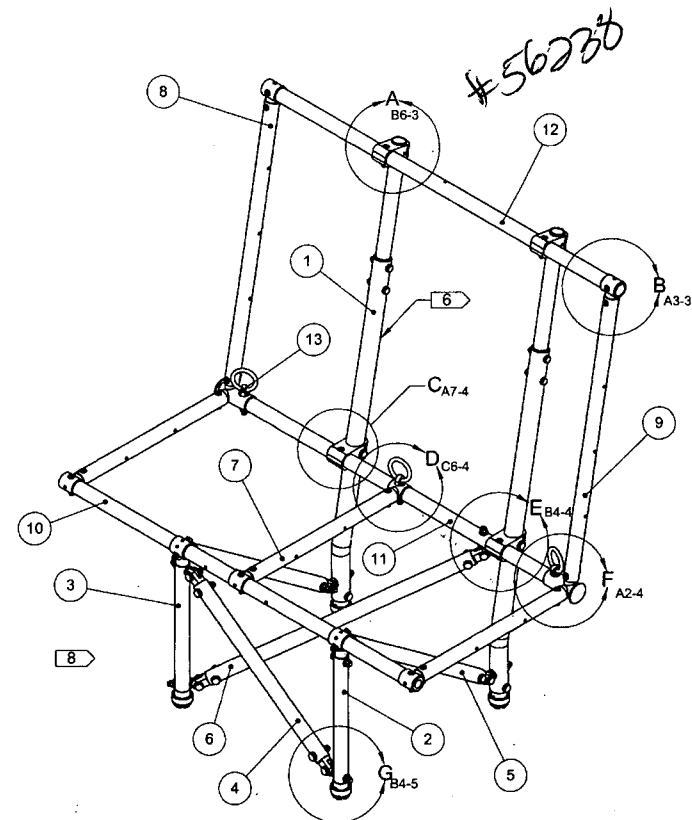
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3782-045	BACK LEG ASSY	2
2	D3782-041	FRONT INBOARD LEG ASSY	1
3	D3782-043	FRONT OUTBOARD LEG ASSY, LH	1
4	D3783-041	LATERAL BRACE ASSY	1
5	D3783-043	LONGITUDINAL BRACE ASSY	2
6	D3783-045	ANGLE BRACE ASSY	1
7	D3784-041	SEAT SUPPORT ASSY	1
8	D3784-043	SEAT SUPPORT ASSY, LH	1
9	D3784-044	SEAT SUPPORT ASSY, RH	1
10	D3766-1	FRONT RAIL, LH	1
11	D3766-3	REAR RAIL	1
12	D3767-1	UPPER RAIL	1
13	D3792-1	SEAT BELT EYE BOLT	3
14	D3775-1	GUARD	2
15	D3774-1	SEAT BOTTOM	1
16	D3774-3	SEAT BACK	1
17	AN3-5A	BOLT	6
18	AN4-15A	BOLT	2
19	AN45-13A	EYE BOLT	1
20	AN5-10A	BOLT	6
21	AN5-13A	BOLT	2
22	AN525-10R22	SCREW	13
23	AN525-10R24	SCREW	9
24	MS21042L3	NUT	28
25	MS21042L4	NUT	2
26	MS21042L5	NUT	12
27	NAS1149D0332J	WASHER (AN960JD10L)	13
28	NAS1149D0363J	WASHER (AN960JD10)	21
29	NAS1149D0463J	WASHER (AN960JD416)	4
30	NAS1149D0568J	WASHER (AN960JD516)	20



D412-769-043 AFT FACING SEAT ASSY, LH

RELEASED
08.07.09/10

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT ASSEMBLED SEAT "GREY SANDEXT" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1/-3). MASK FRONT LEGS PRIOR TO POWDER COAT.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK LEG ASSEMBLY (D3782-045)
- 7) WEIGHT: 30.0 lbs
- 8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY

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DRAWN	HS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D412-769-1	SHEET 2 OF 7
APPROVED		TITLE	SCALE
DE APPR.		AFT FACING SEAT ASSY, LH	NTS
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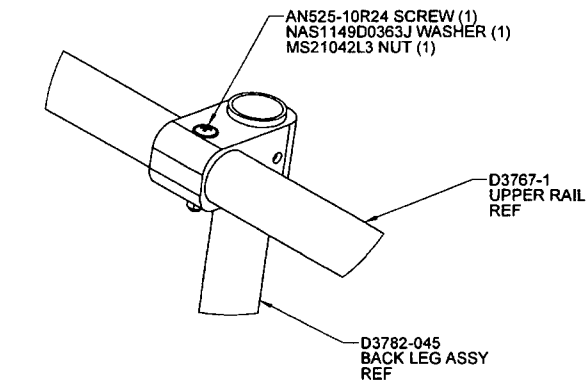
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

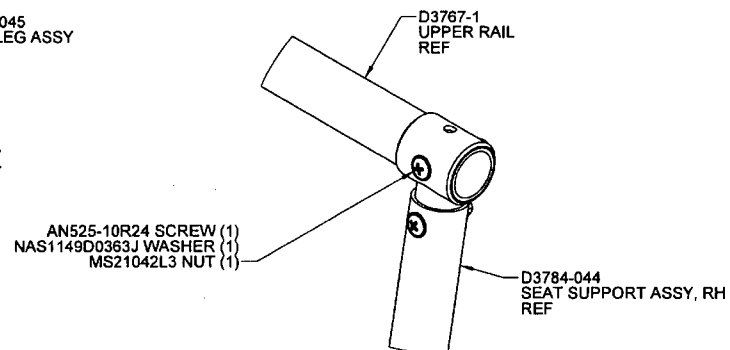
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

\$56234



DETAIL A D2-2
UPPER RAIL TO BACK LEG ATTACHMENT
2 PL



DETAIL B C1-2
SEAT SUPPORT END ATTACHMENT
5 PL

RELEASED
02/01/00

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO.	REV. B
MFG. APPR.		D412-769-1	SHEET 3 OF 7
APPROVED		TITLE	SCALE
DE APPR.		AFT FACING SEAT ASSY, LH	NTS
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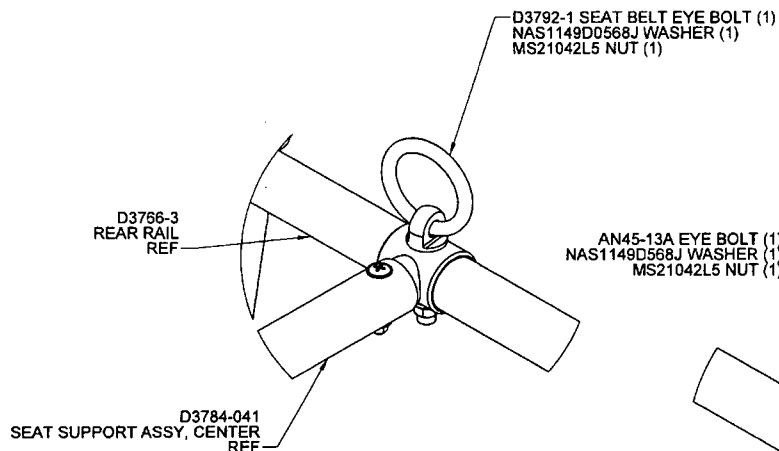
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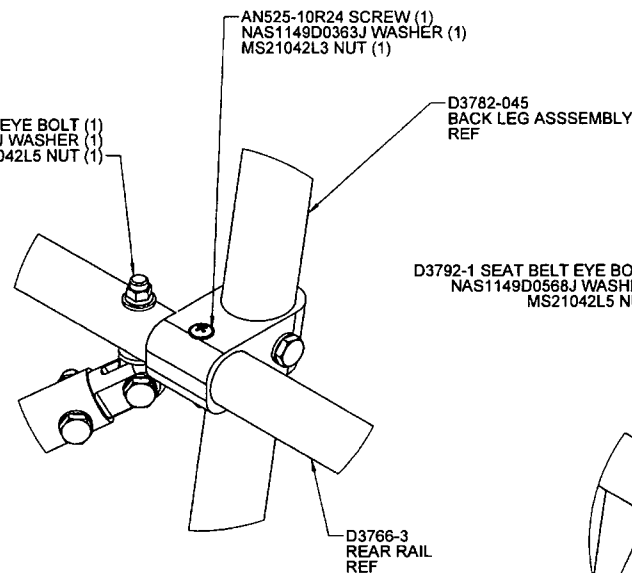
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

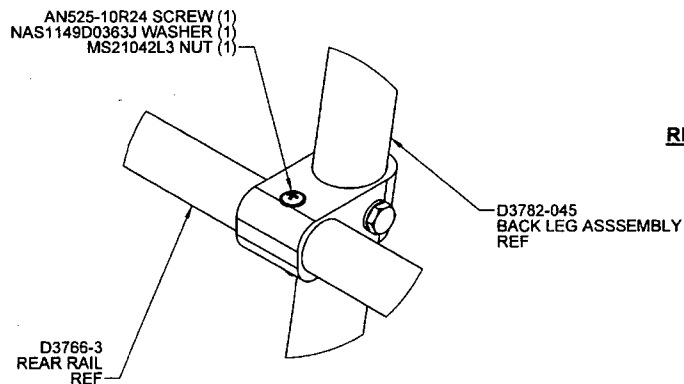
8 7 6 5 4 3 2 1



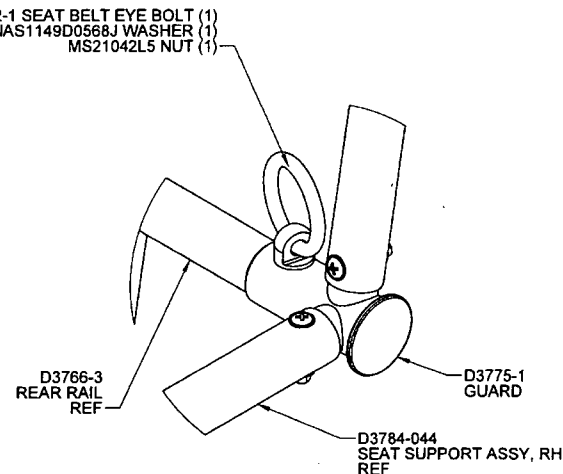
DETAIL D C2-2
SEAT SUPPORT ASSY, CENTER ATTACHMENT



DETAIL E C1-2
REAR RAIL TO BACK LEG ATTACHMENT



DETAIL C C2-2
REAR RAIL TO BACK LEG ATTACHMENT



DETAIL F B1-2
SEAT SUPPORT ATTACHMENT
2 PL

#56238

RELEASED
08.07.09/100

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CHECKED	HS	DRAWING NO.	REV. B
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8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

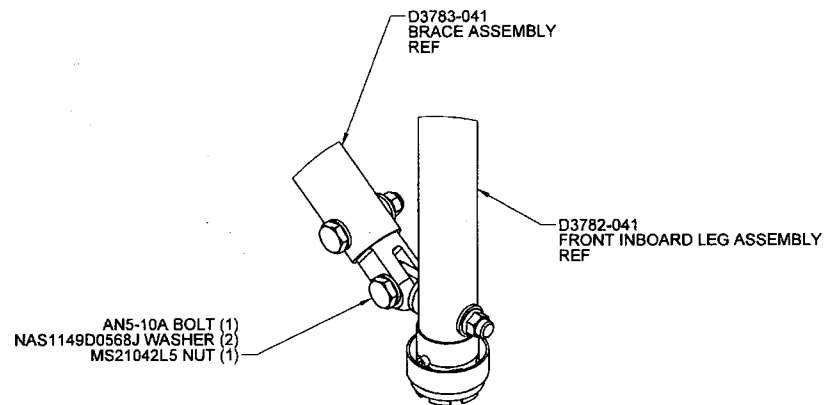
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

#56238



DETAIL G_{B2-2}
BRACE ATTACHMENT
6 PL

RELEASED
08.07.07/10

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DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	HS	DRAWING NO.	REV. B
MFG. APPR.	HS	D412-769-1	SHEET 5 OF 7
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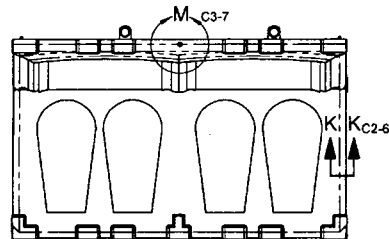
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
3 PL PER SIDE

D3784-044
SEAT SUPPORT, RH
REF

AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
2 PL PER SIDE

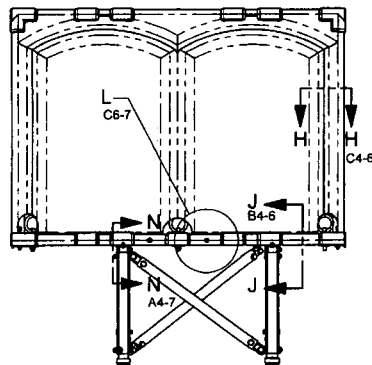
D3774-1
SEAT BOTTOM
REF

D3774-3
SEAT BACK
REF

D3784-044
SEAT SUPPORT, RH
REF

SECTION H-H B7-6

SECTION K-K D7-6



D3766-1
FRONT RAIL
REF

SECTION J-J A7-6

D3774-3
SEAT BACK
REF

D3774-1
SEAT BOTTOM
REF

D3766-3
REAR RAIL
REF

AN3-5A BOLT (1)
NAS1149D0363J WASHER (2)
MS21042L3 NUT (1)
6 PL

RELEASED
08.05.01/10

- NOTES:
1) TRANSFER DRILL Ø0.201 FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BACK (D3774-3) - 3 PL/SIDE
2) TRANSFER DRILL Ø0.201 FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BOTTOM (D3774-1) - 2 PL/SIDE
3) TRANSFER DRILL Ø0.201 FROM SEAT BOTTOM (D3774-1) TO SEAT BACK (D3774-3) - 6 PL

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DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>HS</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>MS</i>	D412-769-1	SHEET 6 OF 7
APPROVED	<i>HS</i>	TITLE	SCALE
DE APPR.		AFT FACING SEAT ASSY, LH	NTS
DATE	08.06.25	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1

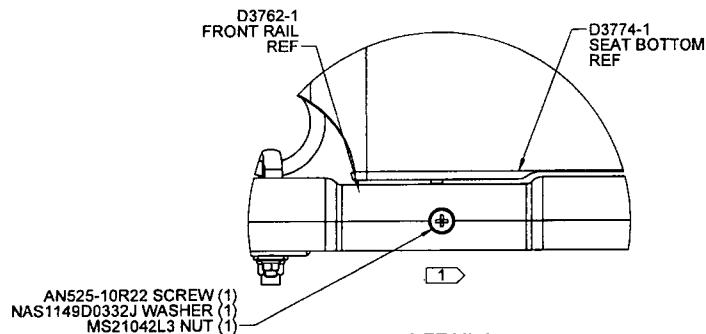
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

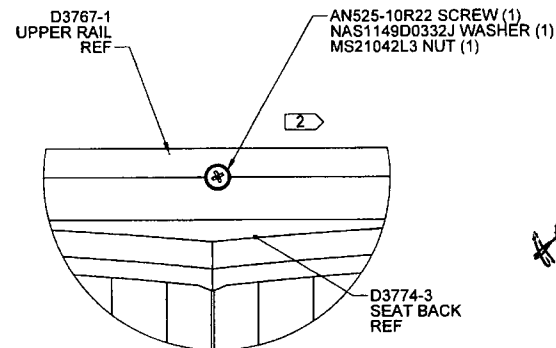
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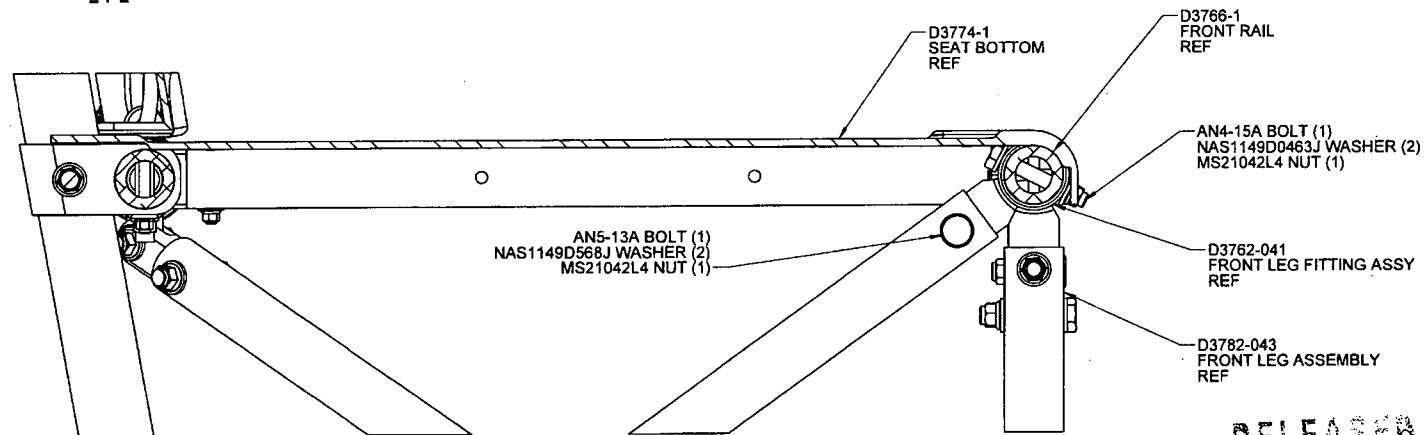
NOTE: Date & initial all entries



DETAIL L A7-6
SEAT BOTTOM ATTACH - FRONT DETAIL
2 PL






DETAIL M D7-6
SEAT BACK ATTACH - TOP DETAIL



SECTION N-N A8-6
FRONT LEG AND LONGITUDINAL ANGLE ATTACHMENT
2 PL

- NOTES:**
1) TRANSFER DRILL Ø0.201 FROM FRONT RAIL (D3766-1) TO SEAT BOTTOM (D3774-1) - 2 PL
2) TRANSFER DRILL Ø0.201 FROM UPPER RAIL (D3767-1) TO SEAT BACK (D3774-3) - 1 PL

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D412-769-1	SHEET 7 OF 7
APPROVED		TITLE	SCALE
DE APPR.		AFT FACING SEAT ASSY, LH	NTS
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RELEASED
08-07-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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